



Quality attributes and antioxidants of yogurt supplemented with lemon peel powder

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ABSTRACT

Background: Yogurt is one of the most consumed fermented dairy products. Despite its high nutritional value and specific sensory properties, it cannot be considered a significant source of antioxidants or prebiotics. Lemon peel powder, a natural source of fiber and antioxidants, could be used for supplementation of fermented dairy products.

Objective: This work aims to investigate the effect of fortifying stirred yogurt with lemon peel powder (0-1%) on its main quality attributes: physiochemical (acidity pH, viscosity, color), antioxidant, textural, and sensory properties.

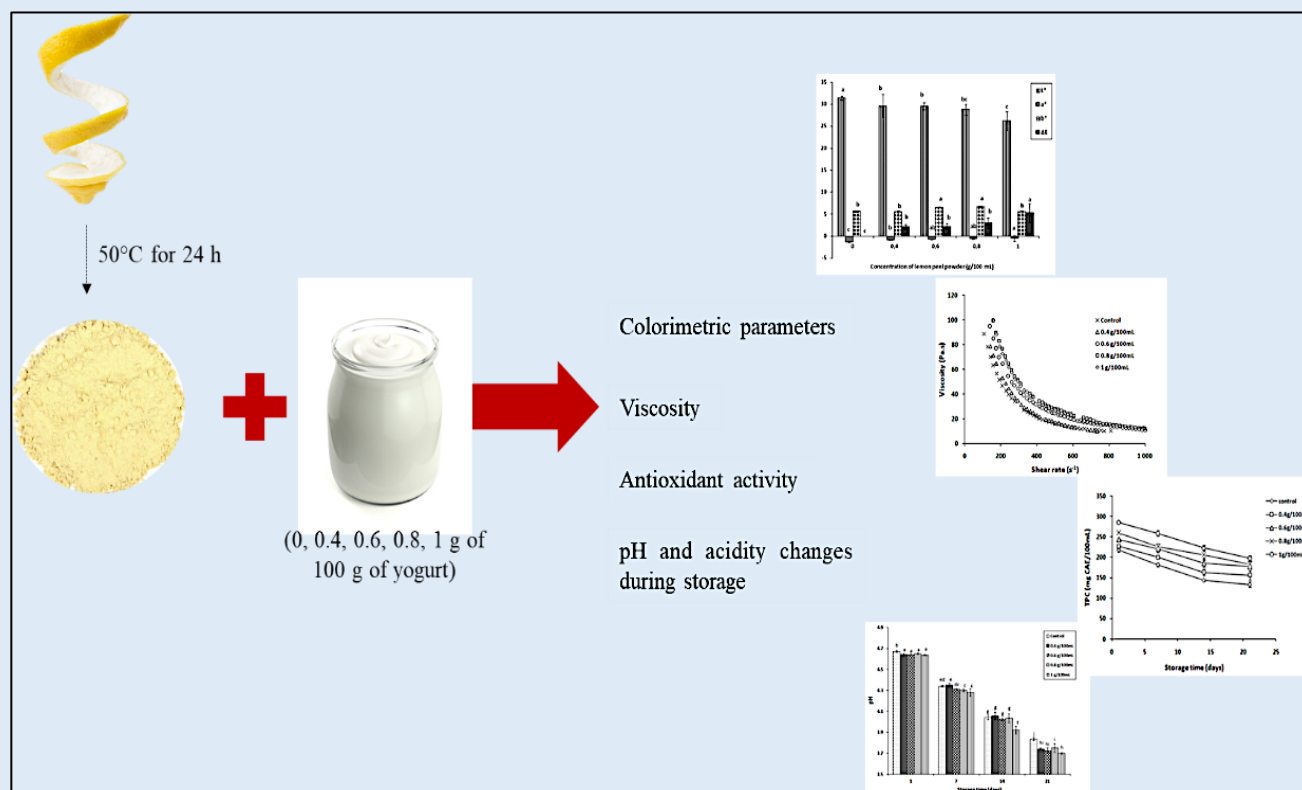
Methods: The lemon peels were oven-dried at 50°C for 24 h and ground to a particle size of 0.70-0.99 mm. The phytochemical composition (moisture, ashes, fat, protein, total sugar, fiber, mineral, total phenolic and flavonoid content) of lemon peel powder was determined. The lemon peel powder (0, 0.4, 0.6, 0.8, 1 g of 100 g of yogurt) was added. Color, textural properties, and sensory analysis of yogurt supplements with and without different ratios of lemon peel powder were determined. The antioxidants (total phenols and radical scavenging activity) of stirred yogurt and its stability during 21 days of cold storage were evaluated.

Results: Supplementation of stirred yogurt with 1% lemon peel powder allows for the improvement of its antioxidant and textural properties without any significant deterioration of its overall acceptability ($p > 0.05$). The supplemented yogurt samples presented higher titratable acidity and lower pH values during cold storage than those unfortified yogurt. The

total phenolic content and radical scavenging activity of the fortified stirred yogurt increased with increasing lemon peel powder content (+32% for total phenols and +34% for radical scavenging activity for 1% fortified yogurt) and decreased with storage time (-31% for total phenols and -20% for radical scavenging activity for 1% fortified yogurt after 21 days of cold storage).

Conclusion: Fortifying yogurt with lemon peel powder improved its rheological properties, particularly its viscosity, firmness, and cohesiveness. Fortifying stirred yogurts with 1% lemon peel powder maintained the highest levels of total phenols and, importantly, radical-scavenging antioxidant activity.

Keywords: yogurt, lemon peel, antioxidants, texture, sensory attributes.



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INTRODUCTION

Yogurt remains among the most consumed fermented dairy products made by the bacterial fermentation of milk [1]. Yogurt has been considered a healthy fermented milk product with an excellent source of protein, calcium, vitamins, fat, and minerals [2]. Additionally, yogurt provides lactic acid and metabolites (mainly organic acids and exopolysaccharides) produced by the lactic bacteria [2], which improves its functional and sensory properties

and prevents the growth of pathogenic bacteria [2-3]. Yogurt provides added health benefits by enhancing nutrient absorption and digestion [1-2]. It allows the control of intestinal infections, stimulation or modulation of the immune system, improvement of lactose utilization, and control of serum cholesterol levels [2].

Yogurt is poor in antioxidants and fiber [2]. Its fortification with new bioactive natural ingredients, allowing the development of beneficial health functions

and the improvement of its technological properties, has gained great interest for industrial applications [4-10].

Many studies have been done on fortifying and expanding the nutritional quality of yogurt including the addition of selenium [11], phenolic compounds from grape and callus extract [3,12], fiber-rich cranberry pomace [13], wine grape pomace [14], Pleurotusostreatus aqueous extract [15], hazelnut skins [16], mango peel [17], wild pomegranate peel [18], vitamin-A from pumpkin [19], calcium [20], pineapple peel [21], dietary fiber from orange [22- 26], lemon juice byproduct [27], and citrus peels [28-29]. These studies demonstrated that fortifying with natural ingredients increases the health benefits and sensory attributes of yogurt [2].

Citrus peel, a fruit-processing co-product, is a substantial source of naturally rich health-promoting compounds, including phenols, and has great potential as a dietary supplement [29]. Lemon peel is rich in nutritional ingredients such as sugars (14.892 ± 0.610 g/100g dry matter), proteins (5.872 ± 1.170 g/100g dry matter), fat (0.489 ± 0.157 g/100g dry matter), minerals (4.683 ± 0.278 g/100g dry matter), and in bioactive compounds like dietary fibers (39.135 ± 1.250 g/100g dry matter), and phenols (2.451 ± 0.022 g caffeic acid/100 g dry matter) [30]. Subsequently, lemon peels containing flavonoids and fibers could be used as functional ingredients for supplementation of dairy products [28-30]. Dietary fibers are interesting for industrial valorization because of their desirable nutritional properties like decreasing constipation risk, hypercholesterolemia, and diabetes [17, 19-20, 28], their technological properties such as water and oil holding capacities, thickening, texturizing, flavoring functionalities [27, 31-33] and their availability as food industry co-products [34- 35].

The objective of this work was to fortify yogurt with lemon peel powder and to determine the effect of its incorporation on the main physicochemical properties (rheological, color, and sensory attributes) and on the antioxidants (total phenols and radical scavenging

activity) of stirred yogurt and its stability during 21 days of cold storage.

MATERIALS AND METHODS

Materials: Fresh *Citrus limon v. lunari* fruits were collected from Beni Khalled (Nabeul, Tunisia). A coffee grinder (Moulinex®, France) was used to grind the dried lemon peels. The lemon peel powder (LPP) was stored in vacuum packaging bags at 4 °C before experimentation. Stirred yogurt was prepared at a semi-pilot scale at the Sectoral Center for Training in Agro-Food Industries (El Khadra City, Tunis, Tunisia).

Stirred yogurt ingredients (sucrose, starch, and milk powder) were purchased from MAFI Dairy company (Tunis, Tunisia), and the pasteurized whole milk (80 °C, 3 min) was provided by the Sectoral Center for Training in Agro-Food Industries (El Khadra city, Tunis, Tunisia). A Lactoscan MCCW (Milkotronic Ltd, Bulgaria) was used to analyze the proximate composition of pasteurized milk. The yogurt starter culture used was YO-MIXTM Yogurt cultures, DANISCO, France. A colorimeter type (CPCE, TCR200, Spain) was used to determine the colorimetric parameters. A rheometer (RM 180 Rheomat, Rheometric Scientific, Julabo F25) was used for the viscosity determination.

The Texture Analyzer used was Analysis LLOYD instruments, France, and equipped with a 25 mm diameter acrylic cylinder probe. Plastic polyethylene-coated pots of 200 mL each were used to contain yogurt. A pH meter (Mettler Toledo, MP 220) was used for pH measurement. Acetone solution (70%), HCl (0.1%) (v/v), and Whatman No.1 paper were used for the extraction of phenolic compounds. Folin-Ciocalteu reagent, CaCO₃ solution, caffeic acid, and spectrophotometer (Halo RB-10, France) were used in the determination of total phenolic and flavonoid contents. DPPH solution was used for the determination of antioxidant activities.

Preparation of lemon peel powder: The fresh lemon peels were separated from the endocarp and scalded in

a water bath (90°C, 5 min). The peels were oven-dried at 50°C for 24 h. To achieve a standard particle size of 0.70-0.99 mm. The peels were ground. The LPP was stored in vacuum packaging bags at 4°C before experiments.

The moisture content and the total dietary fiber content of LPP were about 0.113 ± 0.007 g water/g DM and 39.1355 ± 0.051 g/100 g DM, respectively.

Phytochemical characterization of LPP: Moisture, ashes, fat, protein, total sugar, fiber, and mineral contents of lemon peel powder were determined according to [30]. The total phenolic content, total flavonoid content, and radical scavenging activity of lemon peel powder were determined according to [34].

Yogurt manufacturing: Stirred yogurt was prepared, and two trials were performed using 20 L of milk for each trial. Stirred yogurt was made using ingredients (sucrose, starch, and milk powder) and pasteurized whole milk (80 °C, 3 min). The approximate composition of pasteurized milk analyzed was 3.43% fat, 3.43% protein, 4.50% lactose, and 0.65% ash. Sucrose (11.50%), milk powder (3.00%), and starch (2.50%) were dissolved in the milk.

The mixture was homogenized and dissolved at 72 °C for 3 min and then cooled at 45 °C. Next, it was inoculated with yogurt starter culture, which is a combination of *Streptococcus thermophilus* and *Lactobacillus Bulgaricus*. Incubation was accomplished at 45 °C until the acidity of 80-85 °D was achieved. The LPP (0, 0.4, 0.6, 0.8, 1 g of 100 g of yogurt) was added and the yogurt was stirred then placed at 4 °C under dark. The fortified and unfortified yogurt samples were analyzed on days 1, 7, 14, and 21 of cold storage. All analyses were triplicate, and the results were represented as mean values ± standard deviation.

Color, textural, and sensory properties of yogurt: Color, textural properties, and sensory analysis of yogurt supplements with or without different ratios of lemon peel powder were determined.

The colorimetric parameters (L*, a*, b*) were determined. The total color difference (ΔE) was

calculated by using the equation (Eq. 1). The subscript “0” indicates the color of unfortified yogurt:

$$\Delta E = \sqrt{(L^* - L_0^*)^2 + (a^* - a_0^*)^2 + (b^* - b_0^*)^2}$$

Eq. (1)

Where L* represented the brightness and ranged from 0 (black) to 100 (white); a* ranged from -100 (green) to 100 (redness), and b* varied from -100 (blue) to +100 (yellow).

The yogurt samples were submitted to shear rate variations from 100 to 1000 s⁻¹, which enabled measurements of apparent viscosity values and the determination of the flow curves. The measurements were conducted in a constant-temperature environment (20 °C) for a 2-minute period.

The textural properties of the yogurt were evaluated. The penetration speed of the probe was 5 mm/s to 50 mm height from the yogurt surface. The following parameters were measured: firmness, cohesiveness, and extensibility.

The prepared stirred yogurt samples supplemented or not with lemon peel powder (LPP: 0.4, 0.6, 0.8, and 1%) were placed in plastic polyethylene-coated pots of 200 mL each. They were randomly presented and tasted by 12 trained panelists (aged between 25 and 45 years) from the Sectoral Center for Training in Agro-Food Industries (El Khadra city, Tunis, Tunisia). Hedonic evaluation, including color, taste, flavor, firmness, and overall acceptance, was performed. Evaluation was based on a nine-point scale ranging from 1 (lowest score) to 09 (highest score) [36].

Evolutions of pH, acidity, and antioxidants of yogurt during cold storage: The pH measurement was carried

out during 21 days of cold storage. The titratable acidity was determined according to the reference method and expressed as a Dornic degree [37].

Total phenols and radical scavenging activity (RSA) of yogurt were evaluated during 21 days of cold storage.

Yogurt extracts were obtained according to [14] with some modifications. Each yogurt, supplemented or not with LPP (10g), was added to 15 mL of acetone

solution (70%) HCl (0.1%) (v/v) and incubated for 24 h at 4 °C. The solutions obtained were filtered through the Whatman No.1 paper.

The total phenol content (TPC) of yogurt was measured using the Folin-Ciocalteu method [14]. The samples were mixed with Folin-Ciocalteu reagent and CaCO₃ solution and placed in a water bath at 40 °C for 30 min before spectrophotometric analysis at 765 nm. TPC was expressed as g of caffeic acid equivalent (CAE) per 100 mL of sample ± standard deviation for three triplicates.

The radical scavenging activity of yogurt was determined by the DPPH assay described by [38], with minor modifications. 40 µL of samples were added to 2.9 mL of DPPH solution (0.1 mM in methanol) and incubated in the dark for 30 min. The reduction of the DPPH radical was determined by measuring the absorption at 517 nm. The RSA was calculated between A₀ and A_t, with A₀ as the initial optical density and A_t as the final optical density. The results were expressed as mg Ascorbic Acid Equivalent/100 mL of sample, and the percentage of inhibition was calculated according to the following equation (Eq. (2)).

$$\text{Percentage of inhibition} = \frac{(A_0 - A_t)}{A_0} 100$$

(Eq. 2)

Statistical analysis: Statistical analyses were carried out using the software package IBM. SPSS 20.0 [39]. The mean values were compared by the analysis of variance (ANOVA) at a significant level of 5%. Values having the same letter are not statistically significant according to Duncan's test at a significance level of p < 0.05.

RESULTS

Physicochemical properties of lemon peel powder: The results of proximate composition and mineral content of lemon peel powder are presented in **Table 1**. The obtained results indicated low moisture content, high dietary fiber, moderate levels of soluble sugars, low protein, and fat content. A considerable ash content (4.683 ± 0.278 g/100 g DM) was also observed in lemon peel powder. Particularly, the powder was rich in calcium (747.359 mg/100 g DM), potassium (527.925 mg/100 g DM), sodium (188.004 mg/100 g DM), and magnesium (182.081 mg/100 g DM). The obtained results revealed the substantial nutritional value of lemon peel, justifying its potential use in functional food formulation.

Table 1. Proximate composition and minerals content of lemon peel powder

Component	Content
Moisture (g /100 g DM)	3.010 ± 0.143
Total Dietary fiber (g /100 g DM)	39.135 ± 1.250
Soluble sugars (g /100 g DM)	14.892 ± 0.610
Protein (g /100 g DM)	5.872 ± 1.17
Fat (g /100 g DM)	1.959 ± 0.632
Ash (g /100 g DM)	4.683 ± 0.278
Minerals	
K (mg/100 g DM)	527.925 ± 67.615
Ca (mg/100 g DM)	747.359 ± 97.005
Na (mg/100 g DM)	188.004 ± 4.006
Mg (mg/100 g DM)	182.081 ± 23.061
Fe (mg/100 g DM)	7.865 ± 0.644
Zn (mg/100 g DM)	8.612 ± 0.020
Cu (mg/100 g DM)	1.19 ± 0.087

Table 2 presents the antioxidant properties of lemon peel powder. The results indicated that the powder possessed a considerable antioxidant capacity (1.02 ± 0.610 mg TE/100 g DM) and an inhibition

percentage of 68%. The results suggested that lemon peel powder is a promising source of natural antioxidants for applications in food formulation.

Table 2. Total phenolic, total flavonoid contents, and antioxidant activity of lemon peel powder.

	Average value
Total phenolic content (g QE/100 g DM)	2.10 ± 0.080
Total flavonoid content (mg TE/100 g DM)	1.50 ± 0.014
DPPH-RSA (mg TE/100 g DM)	1.02 ± 0.610
Inhibition percentage (%)	68 ± 1

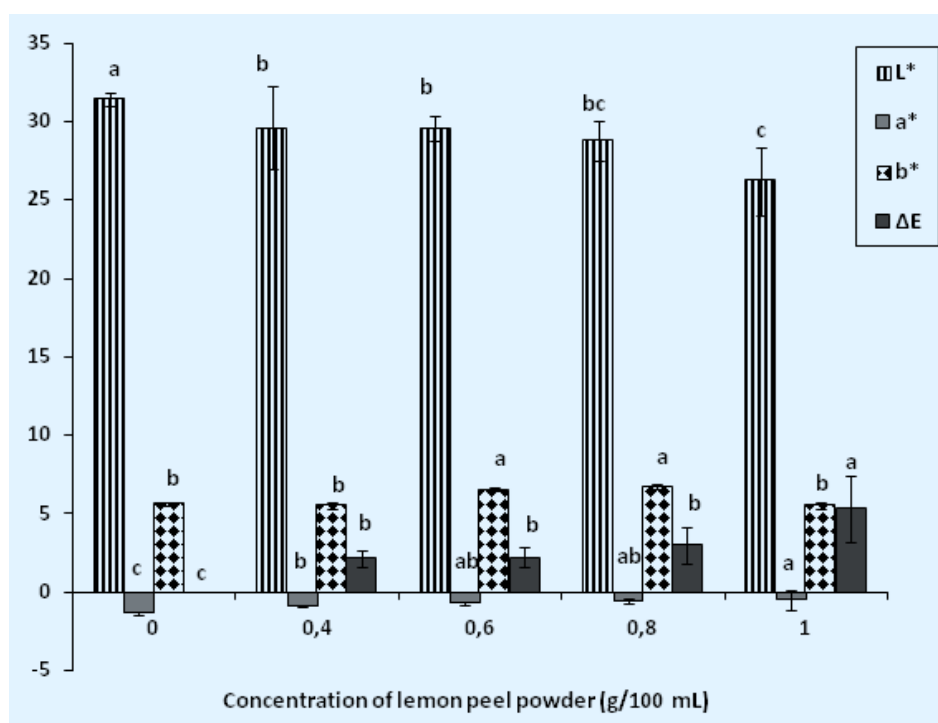


Figure 1. Effect of lemon peel powder supplementation on yogurt at different concentrations on color parameters: L* (lightness), a* (redness), b* (yellowness), and ΔE.

Effect of lemon peel powder on colorimetric parameters of yogurt: Colorimetric parameters (L*, a*, b*) of yogurt supplemented or not with LPP were presented in Figure 1.

Figure 1 shows that the unfortified yogurt presents the highest lightness parameter ($L^* = 31.435 \pm 0.445$) compared to the supplemented LPP samples. The increase of LPP level from 0 to 1% leads to the decrease of the lightness parameter, without a significant

difference ($p < 0.05$) between yogurt supplemented with 0.4% and 0.6% of LPP. The color parameter a* raised significantly ($p < 0.05$) from -1.29 ± 0.11 (control sample) to -0.45 ± 0.62 (1% LPP enriched yogurt). The maximum value of a* (-0.450 ± 0.621) was recorded for supplemented yogurt at 1% of LPP. All reported b* values of fortified or unfortified yogurts were positive, indicating the yellow color of the samples. Yogurt supplemented with 0.6 and 0.8% of LPP shows the

highest b^* value, indicating the predominance of yellowish tint, but the increase of b^* value is not positively correlated to the increase of LPP level.

The total color difference, ΔE , expressing the variation of the L^* , a^* , and b^* parameters compared to the control samples, is generally used to assess global color variation during processing. Our results show the highest ΔE value for yogurt supplemented with 1% LPP (5.319 ± 2.107). All ΔE values are superior to 3, indicating a well-visible (3.0–6.0) variation of yogurt color.

Effect on rheological properties of yogurt: The viscosity (Pa.s) of stirred yogurts supplemented or not with LPP was presented in Figure 2.

All yogurt samples exhibited pseudo-plastic behavior in which the effect of time was not considered. The control yogurt showed a low value of viscosity (88.94 ± 0.02 Pa.s). However, the increase of LPP incorporated dose in yogurts (0.4-1%) induced a significant increase ($p < 0.05$) of viscosity (6.81-12.21%) compared to the unfortified samples. Indeed, for a shear rate of 210 s^{-1} , the viscosity of yogurt supplemented with 1% LPP was ~ 1.54 times higher compared to the control sample. The increase of LPP level from 0.8 to 1% has no significant effect ($p > 0.05$) on the yogurt viscosity. Consequently, an addition of 0.8% is sufficient to obtain an optimal viscosity.

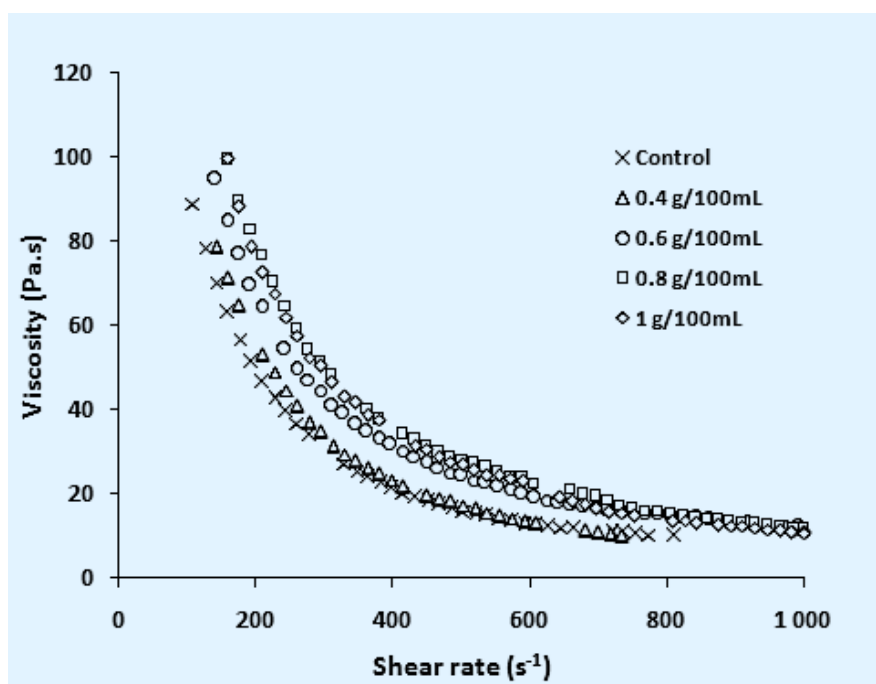


Figure 2. Representative Plot of viscosity (Pa.s) versus shear rate (s^{-1}) of yogurts supplemented with lemon peel powder (0, 0.4, 0.6, 0.8, and 1 %).

Table 3. Mean values for the instrumental parameters of yogurt supplemented with lemon peel powder.

LPP (%)	Firmness	Cohesiveness	Extensibility
0	0.181 ± 0.024^c	0.537 ± 0.017^b	17.606 ± 0.881^a
0.4	0.211 ± 0.023^c	0.613 ± 0.081^{ab}	16.552 ± 0.937^{ab}
0.6	0.227 ± 0.036^{bc}	0.617 ± 0.047^{ab}	15.661 ± 0.621^{bc}
0.8	0.271 ± 0.027^{ab}	0.680 ± 0.134^a	15.035 ± 0.191^b
1	0.309 ± 0.024^a	0.695 ± 0.083^a	14.922 ± 0.315^b

The values for the instrumental texture parameters of yogurt supplemented without and with LPP are shown in Table 3.

The values of firmness and cohesiveness present a significant difference ($p < 0.05$) for the yogurt supplemented with LPP compared to the control sample. Furthermore, as expected, the addition of LPP (0.4, 0.6, 0.8, and 1 %) significantly increased the firmness (16.57, 25.41, 49.72, and 70.71%, respectively) and cohesiveness (14.15, 14.90; 26.63; and 29.42%; respectively) but

decreased the extensibility of yogurt.

Effect on sensory attributes of yogurt

The results of the sensorial analysis are presented in Table 4. The control yogurt obtained the highest sensory score (7.26 ± 1.82 on a nine-point scale, Table 2). However, all stirred yogurts supplemented with LPP received average scores between 6.16 - 6.63 on a 09-point scale.

Table 4. Effect of yogurt supplemented with lemon peel powder on sensory properties.

LPP (%)	Color	Taste	Flavor	Firmness	Acceptance
0	6.84 ± 1.34^a	7.21 ± 1.61^a	6.31 ± 1.85^a	7.26 ± 1.52^a	7.26 ± 1.82^a
0.4	6.73 ± 1.69^a	6.21 ± 1.93^a	6.26 ± 1.62^a	6.63 ± 1.46^a	6.63 ± 1.77^a
0.6	5.94 ± 1.84^a	6.36 ± 1.64^a	6.21 ± 1.43^a	6.94 ± 1.10^a	6.44 ± 1.50^a
0.8	6.52 ± 1.90^a	6.53 ± 1.88^a	5.78 ± 1.84^a	6.47 ± 1.64^a	6.56 ± 1.75^a
1	6.60 ± 1.45^a	6.11 ± 1.72^a	6.00 ± 1.69^a	6.42 ± 1.46^a	6.16 ± 1.75^a

The hedonic evaluation revealed no significant difference ($p > 0.05$) between the different samples for the overall acceptance, color, taste, flavor, and firmness among the yogurt samples. Thus, supplementing stirred yogurt with 1% lemon peel powder didn't show any significant deterioration of its sensory properties ($p >$

0.05).

Effect on pH and acidity changes during storage:

The results of the acidity and pH of yogurt supplemented with LPP during storage at 4 °C for 21 days are presented in Figure 3.

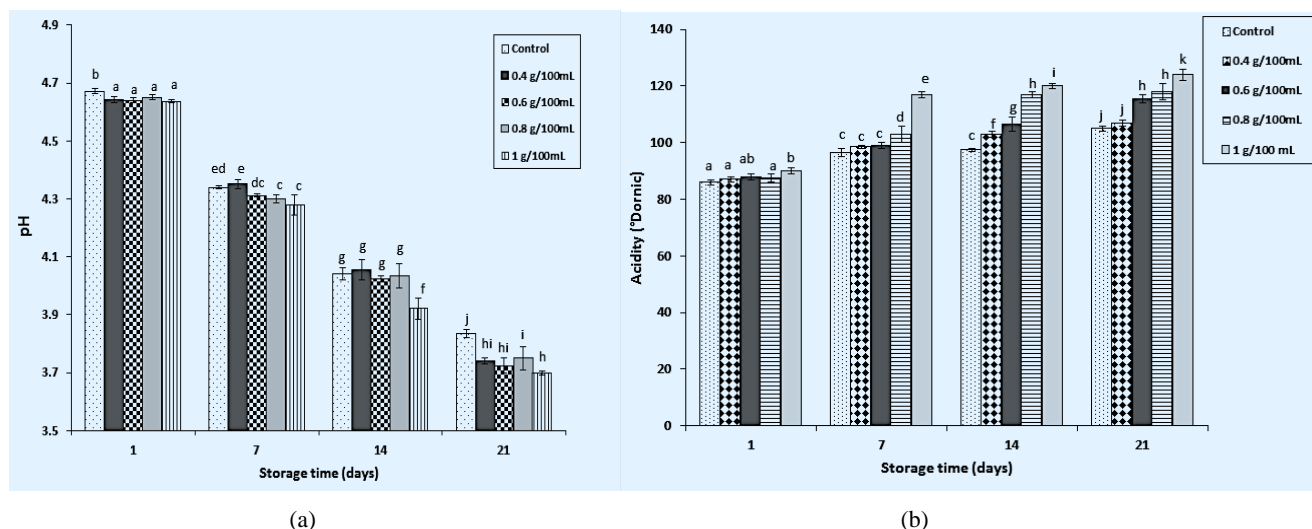


Figure 3. Effect of yogurt supplemented with lemon peel powder on pH (a) and acidity (b) during 21 days of cold storage at 4°C.

Figure 3 showed that the pH of all samples of yogurt supplemented or not with LPP decreased by 19.92-20.25% during the storage at 4 °C to reach the minimum value at 21 days. Furthermore, the evaluation of acidity during the same period was marked by a significant increase ($p < 0.05$) on the average of 18.69-37.38% for all yogurt samples. These results can be explained by the fact that lactic strains used to produce yogurt (*Streptococcus thermophilus* and *Lactobacillus bulgaricus*) ferment lactose into lactic acid, resulting in a lowering of pH and an increase in the acidity of yogurt

[26]. Moreover, the addition of LPP to yogurt has a significant effect ($p < 0.05$) and leads to a decrease in pH and a progressive increase in acidity. Yogurt supplemented with 1% LPP showed the highest value of acidity and the lowest value of pH compared to the other samples.

Effect on antioxidant properties of yogurt during storage:

The results of total phenol contents TPC of yogurt supplemented with LPP during storage at 4 °C for 21 days are shown in Figure 4. a.

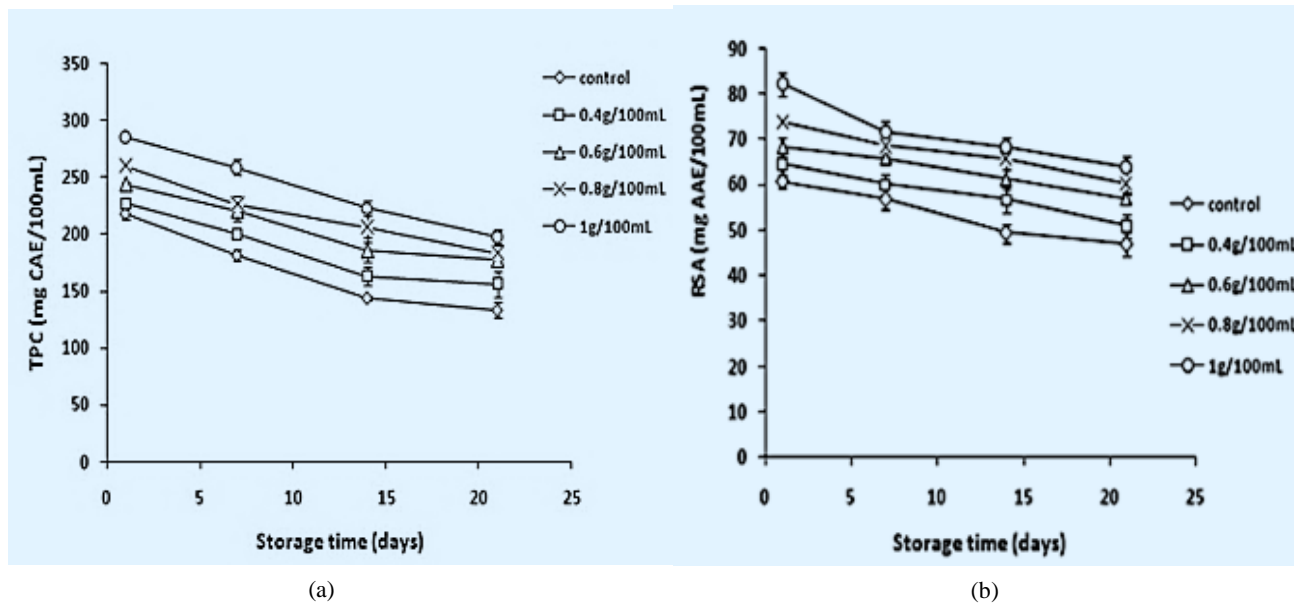


Figure 4. Total phenols content (a) and radical scavenging activity (b) of yogurt supplemented with lemon peel powder during 21 days at 4°C. Abbreviation: CAE=Caffeic Acid Equivalent, AAE=Ascorbic Acid Equivalent.

Figure 4. a. shows that control yogurt presents a low TPC (217.810 ± 4.703 mg CAE/100 mL). The TPC of yogurt increased in percentage with the increasing of LPP levels (0.4, 0.6, 0.8, and 1%) about 4.45%, 12.07%, 19.33 and 31.33%, respectively. The same trend was observed for the DPPH-RSA of the different yogurt samples (Figure 4b). Supplementation of stirred yogurt with 1% LPP allows the improvement of its total phenol contents and antioxidant activity. As expected, and in agreement with the results of total phenols in yogurt, 1% LPP yogurt had the highest

RSA of 82.098 mg AAE/100 mL compared to the other yogurt samples. Figure 5 shows the established correlation between TPC and RSA of yogurt samples (0; 0.4, 0.6, 0.8, and 1% LPP) during storage at 4 °C. It can be noted that regardless of the storage time and the added LPP, the RSA of yogurt is positively correlated to its TPC. This relationship can be expressed by the following equation with $R^2 > 0.90$.

$$RSA_{(0-1\%)} = 0.1788 \times [TPC]_{(0-1\%)} + 26.682$$

Eq. (3)

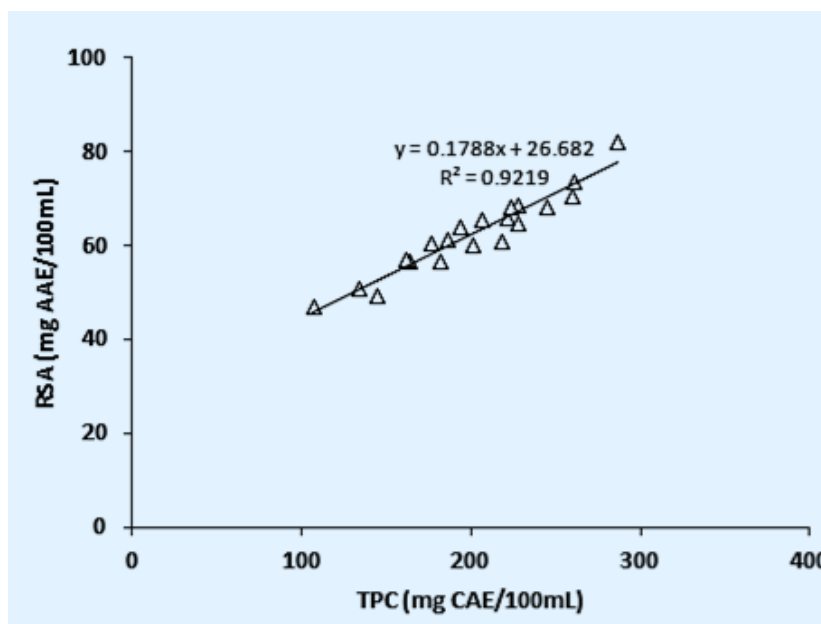


Figure 5. Correlation between the radical scavenging capacities (mg AAE/100mL) versus total phenols content (TPC) (mg CAE/100mL) of yogurts supplemented with lemon peel powder. Abbreviation: CAE= Caffeic Acid Equivalent, AAE=Ascorbic Acid Equivalent.

DISCUSSION

The results obtained for the approximate composition of lemon peel powder were lower than those obtained in similar studies on dried Citrus limon by-products, particularly for protein and fiber contents [33]. In addition, lemon peel extract exhibited comparable total phenolic content and antioxidant capacity to those reported in the literature for dried lemon peel positioning it as a potential ingredient for functional food applications [30- 33].

The lowest value of L^* (26.238 ± 2.171) was obtained for yogurt with 1% LPP. The luminosity of unfortified yogurt is due to the presence of colloidal particles, such as milk fat globules and casein micelles, which are capable of scattering light in the visible spectrum [2- 3- 7]. The addition of LPP induces a decrease in the luminosity of yogurt due to the interaction between the milk-gelling matrix and LPP pigments [2]. Indeed, carotenoids are the main pigment responsible for the yellowish color and are naturally present in milk [8]. Bakirci et al. [44] showed similar trends after the incorporation of pumpkin fiber in yogurts.

The difference in color among supplemented and control yogurts could be attributed to the interaction of caseins and phenolic compounds with vegetable pigments [41]. These results are also concordant with those reported by [41-43] for yogurts supplemented with *Rosa spinosissima* fruit extracts, strawberry fruits, and banana and mango peel powders, respectively. Color remains an important quality parameter that affects consumer attractiveness [40-44]. Thus, it is important to check if this significant instrumental measured color change was perceived by the consumers.

Our viscosity analysis was in accordance with other studies [2- 25- 46- 47]. Sendra et al. [25] showed that supplementing yogurt with orange fiber by-product at an orange fiber level over 0.6 g/100 mL strengthens the yogurt gel structure. It can be concluded that the addition of LPP had a positive effect on yogurt by enhancing its viscosity due to its richness in fibers, especially pectin. Indeed, pectin may create a three-dimensional network able to absorb maximum water inducing an increase in viscosity of the enriched yogurts [45]. Furthermore, increasing the concentration of the fibers decreased the

free space of motion during shear and enhanced links among water molecules, which strengthens the formed matrix [2- 46]. This significant increase in viscosity in fortified yogurt should be positively correlated to an increase in textural parameters such as firmness.

The values of firmness and cohesiveness presented a significant difference ($p < 0.05$) for the yogurt supplemented with LPP. Rashwan et al. [2] reported that the viscosity and water retention capacity of yogurt samples were enhanced after their enrichment with natural fibers, which retain more water and reduce syneresis. Dried vegetable powder is reported to act as a natural gelling and thickener agent in fermented yogurt [2- 45- 48]. In our study, yogurt supplemented with 1% LPP showed the highest values of firmness and cohesiveness (0.309 ± 0.024 and 0.695 ± 0.083 , respectively), and the lowest value of extensibility (14.922 ± 0.315). These results agree with previous research showing the positive effect of dietary fiber on yogurt textural parameters. Indeed, the enrichment of yogurt with apple pomace powder improved its cohesiveness, firmness, and viscosity index [47]. Indeed, dietary fibers increase the total solid content of the supplemented products, interact with caseins, and positively affect the formed gel of dairy products [2, 47- 48]. Rashwan et al. [2] and Rashwan et al. [48] proved that enriched stirred yogurt with *M. dodecandrum* Lour fruit powder presented higher firmness if compared to the non-enriched samples. In addition, the density and rigidity of enriched yogurt samples were increased.

The results of sensory evaluation are in concordance with those of Fathy et al. [29]. The authors reported that enriching yogurt with 0.5% citrus peel did not affect the overall acceptance of acidophilus-bifidus-thermophilus synbiotic yogurt. According to Rashwan et al. [2], fortifying yogurt with natural functional ingredients can improve the acceptability of consumers due to the presence of organic acids, natural gelling agents such as pectin, and flavoring bioactive compounds

like phenols.

The lower value of pH and higher value of acidity shown in stirred yogurt could be explained by the presence of organic acids such as citric acid, malic acid, and oxalic acid in lemon peels [2]. This agrees with previous studies reporting that natural functional ingredients from fruit and vegetables can increase the acidity of fermented dairy products: orange [25-26]; pineapple peel [21]; water extract from *Siraitia grosvenorii* fruit extract [50], argel leaf extract powder-fortified yogurts [51] and hydrolyzed potato powder [52]. According to Prasanna et al. [49], some fibers may stimulate the metabolism of starter culture by providing an additional source of carbohydrates in fermented dairy products. Besides, several studies showed that the incorporation of fruit peels into fermented dairy products enhanced the biological efficiency of lactic acid bacteria thanks to product fortification with fibers and flavonoids [2, 29].

Supplementation of stirred yogurt with LPP allows the improvement of its total phenol contents and antioxidant activity. Similar trends were observed for other applications using fruit powder or extracts for yogurt fortification [2-3, 29]. Milk contains some phenolic compounds such as equol and simple phenol (O-cresol, acid protocatechuic), which contribute with vitamins to its radical scavenging activity [2]. Supplementing yogurts with natural functional compounds such as LPP increases their TPC and antioxidant activity due to the presence of other antioxidant compounds like phenols, flavonoids, vitamins... [2- 52- 56]. TPC of supplemented yogurt dropped during storage, with a reduction rate of 38.65% and 31.03% for control yogurt and supplemented with 1% LPP: respectively. Our results are concordant with the literature [2- 3- 57]. Indeed, it was reported that enriched yogurt samples with *Hibiscus sabdariffa* L. flowers marmalade presented higher antioxidant activity compared to control yogurt [57].

Furthermore, supplementing stirred yogurt samples

with *M. dodecandrum* Lour fruit powder induced an increase in their antioxidant activity [48]. RSA of yogurt supplemented or not with LPP significantly ($p < 0.05$) dropped during storage, with a reduction rate of about 10-20% LPP. A similar result was reported in previous studies [14]. The authors reported that TPC and RSA of yogurt fortified with wine grape pomace 1, 2, and 3% decreased by 4.37-39.08% and 29.52%, respectively, during 4 weeks of cold storage, compared to the day of manufacturing. Karaaslan et al. [12] concluded that the TPC and RSA of yogurt fortified with red grape extract (Merlot variety) declined 17.57% and 1.86 times, respectively, after 14 days of storage. Many reasons can explain the drop in TPC and RSA during the storage period. For example, phenolic compounds can be degraded during storage due to several factors: pH, microbial activity, and enzymatic activity of phenol oxidase [34- 35]. Other authors explained the drop of TPC and RSA in supplemented yogurt after the first week of storage to the formation of a complex between polyphenols and milk proteins, which reduces phenols extractability [58]. In fact, caseins are proline-rich proteins, which in turn have a strong affinity for the hydroxyl (-OH) group of phenolic compounds. This protein-phenol interaction is maximal at the isoelectric point of the protein [45- 58].

CONCLUSION

This work shows the potential of valorization of dried lemon peel powder in the supplementation of stirred yogurt. Fortification of yogurt with lemon peel powder improved the rheological properties of yogurt, in particular viscosity, firmness, and cohesiveness. The total phenols content and radical scavenging activity of fortified stirred yogurt increased with increasing lemon peel powder concentration from 0 to 1% and decreased during cold storage for 21 days at 4 °C. The increase in antioxidant activity of stirred yoghurts is strongly correlated with the lemon peel powders content. No

significant differences ($p > 0.05$) between sensory indicators of control and fortified yogurts were detected. The fortified stirred yogurt presented higher titratable acidity and lower pH during cold storage than those unfortified yogurts. Fortification of stirred yogurts with 1% lemon peel powder seems to be very suitable because it keeps the highest levels of total phenols and, subsequently, the most important radical scavenging antioxidant activity.

List of Abbreviations: LPP, lemon peel powder; ΔE , the total color difference; TPC, total phenol contents; RSA, Radical Scavenging Activity CAE, Caffeic Acid Equivalent; 0% LPP, yogurt without lemon peel powder, control

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